



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-111
Job Sheet 170892



Part No: D350-578-111

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/23/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/26/18	0.00	0.00	Start Up Stores/Pkg-2		
160	Packaging	1 pcs		1/26/18	0.00	0.00	Packaging1-3		
170	QC	1 pcs		1/26/18	0.00	0.00	QC4		
175	DC	1 pcs		1/26/18	0.00	0.00	DC		
180	Packaging	1 pcs		1/26/18	0.00	0.00	Packaging3-1		
190	QC21-FG	1 Ea		1/26/18	0.00	0.00	QC21		

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001

Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-111

DAS 21 9-09 JAN 24 2016 fs 013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	5034899	90-Start up Operation	5034899
D350-578-031	AS350/AS355 Bearpaw Wearplates	5034900	90-Start up Operation	5034900

Part Specifications

Specifications could not be found.

Plex 1/23/18 1:05 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description	Disposition	Completed By
Change No: _____ Operation: _____ Revision: _____ Original Serial #: S034909 PART NO: D350-578-111 AS350/AS355 Bearpaws with Wearplates		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause Environment ☐ No Re-v ☐ Design ☐ Operat ☐ Doc/Data ☐ Offset/ ☐ Equip/Tooling ☐ Supplie ☐ Handling/Pre ☐ Trainin ☐ Material ☐ Use for ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Counter ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Misaligned/off center ☐ Misread ☐ Turning Sequence ☐	
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		S034909 DART AEROSPACE		Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	

OTHER : _____

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Part Number: D350-578-111

Description: BEARPAW INSTALLATION

[illegible]